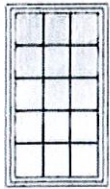
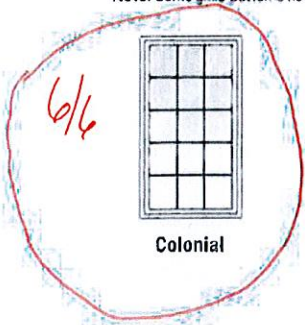


GRILLE OPTIONS

With Andersen, you'll find grille patterns, widths and configurations to fit any architectural style or the taste of any homeowner. If you're replacing windows and doors, we can match virtually any existing grille. We'll even work with you and your customers to create custom patterns.

white exterior

Note: Some grille patterns not available in all configurations and products



Colonial



Prairie



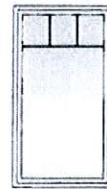
Diamond



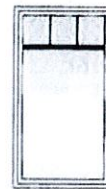
Tall Fractional



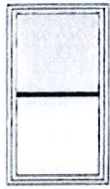
Tall Fractional with 2 1/4" rail



Short Fractional

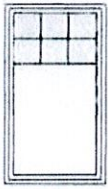


Short Fractional with 2 1/4" rail



Simulated Double-Hung

Our 2 1/4-inch-wide grille can make a casement window look like a double-hung

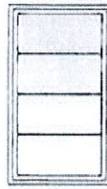


Specified Equal Light* Fractional

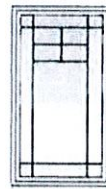
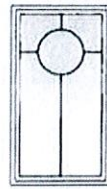
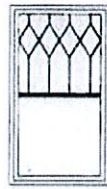


2 x 2

Specified Equal Light*



1 x 4



Custom Patterns

Contact your Andersen supplier for your custom needs.

OPTIONS & ACCESSORIES

To see all of the standard patterns available for a specific window or door, refer to the detailed sections in this book for each product or contact your Andersen supplier.

GRILLE CONFIGURATIONS

Full Divided Light

For an authentic look, Full Divided Light grilles are permanently applied to the interior and exterior of the window with a spacer between the glass.



Permanent Exterior
Permanent Interior
with Spacer

Simulated Divided Light

Simulated Divided Light offers permanent grilles on the exterior and interior with no spacer between the glass. We also offer permanent exterior grilles with removable interior grilles in natural wood or prefinished white.



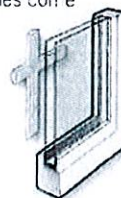
Permanent Exterior
Permanent Interior



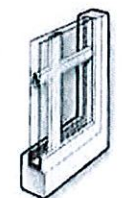
Permanent Exterior
Removable Interior

Convenient Cleaning Options

Removable interior grilles come off for easy cleaning. Andersen® Finelight™ grilles are installed between the glass panes and feature a contoured 1" or 3/4" profile.



Removable
Interior Grille



Finelight™ Grilles-
Between-the-Glass

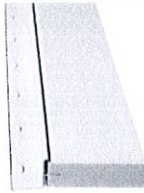
Grille Widths (actual size shown)



*Specify number of same-size rectangles across or down

AZEK® PRODUCTS ARE DESIGNED TO PROVIDE INSTALLATION SOLUTIONS

AZEK offers more trim sizes and solution-based moulding profiles than any other brand on the market. Our engineered polymer products serve as the exterior solution you need—and your project deserves.



INTEGRATED DRIP EDGE
Designed for water management around doors and windows, it's also ideal for band board installations.
See page 39.



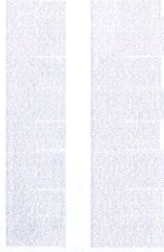
BOARD AND BATTEN
AZEK Sheet and Trim with PaintPro Technology are a perfect solution for Board and Batten Siding.
See page 19.



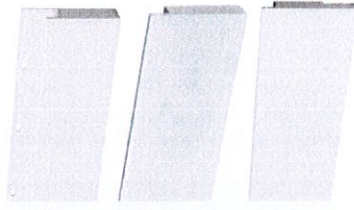
Made in the USA



AZEK
SIDING



STRAIGHT AND STAGGERED SHINGLE SIDING
AZEK Shingle Siding available in three sizes, all with PaintPro Technology.
See page 20.



FLANGE SLOTTED TRIM, RABBETED TRIM, AND J-SERIES J-CASING
Trim boards are designed to reduce installation time and create beautiful window and door surrounds.
See page 36.

THREE-PLUS-ONE COLUMN WRAP
Easy-to-install, three-plus-one column wrap saves time and installation costs.
See page 44.



J-SERIES QUICK CORNER INSIDE CORNER
Inside Corner installs with hidden fasteners to eliminate the need for excessive face nailing and touch-ups.
See page 42.



J-SERIES QUICK CORNER™ OUTSIDE CORNER
One-piece corner boards install quickly with no caulk required and no unsightly edges.
See page 42.

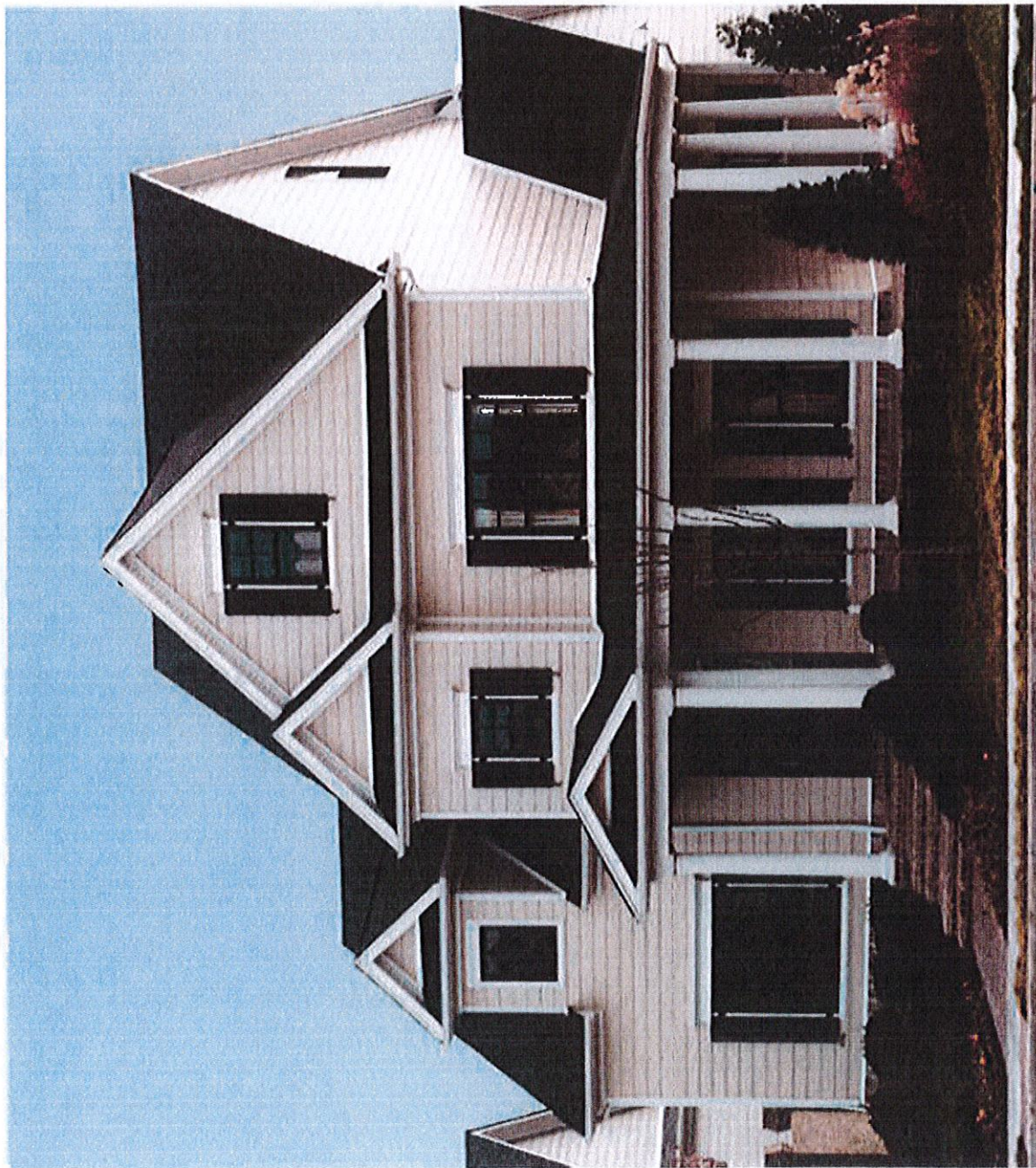


UNIVERSAL SKIRT BOARD OR ONE-PIECE SKIRT BOARD
The perfect transition between siding and grade with no starter strips needed.
See page 39.



McConville

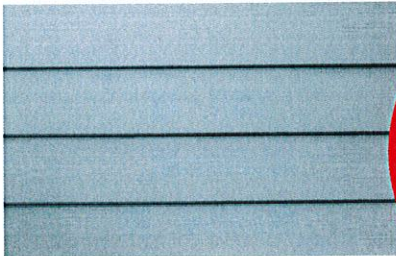
Hardi Board Smooth in Cobblestone



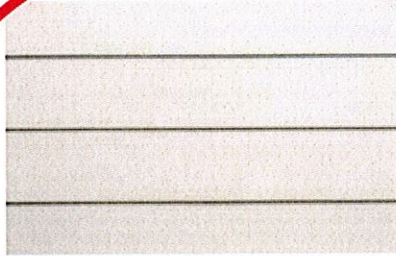
HardiePlank® Lap Siding Product Description

HardiePlank lap siding is factory-primed fiber-cement lap siding available in a variety of styles and textures. Please see your local James Hardie® product dealer for product availability. HardiePlank® lap siding comes in 12 ft. lengths. Nominal widths from 5¼ in. to 12 in. create a range of exposures from 4 in. to 10¾ in.

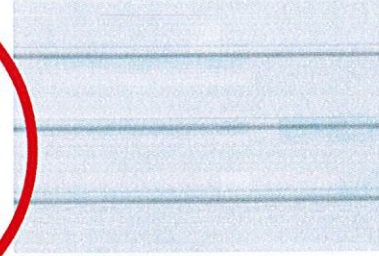
HardiePlank lap siding is also available with ColorPlus® Technology as one of James Hardie's prefinished products. ColorPlus Technology is a factory applied, oven-baked finish available on a variety of James Hardie siding and trim products. See your local dealer for details and availability of products, colors and accessories.



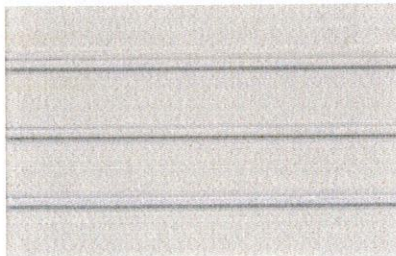
Select Cedarmill®



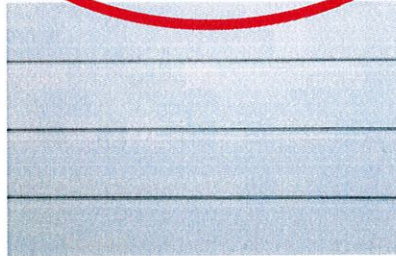
Smooth



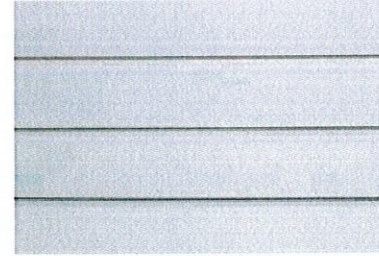
Beaded Cedarmill®



Beaded Smooth



Custom Colonial Roughsawn®



Custom Colonial Smooth®





The War on Drugs: A Critique on the United States Government and the Failure in Treating Addiction



Athen Hollis - Dr. Jessica Boscarino

Abstract

The War on Drugs was a war on people which created intense legislation surrounding drug criminalization. The legislation that has further amped the illegality of drugs, pushing them underground and encouraging violence. Communities of color are disproportionately affected, and this has not changed in the almost century since narcotics were prohibited. New crises like the Opioid Crisis have come about today because of the War on Drugs. I argue that criminalization will only make the problem worse. Rehabilitation and compassion are better alternatives that are less expensive to the government than a lifetime of imprisonment.

Important Statistics

The United States now has the highest incarceration rate in the world at 664 people for every 100,000 residents, "more than five times higher than most of the countries in the world."¹

The number of state and federal prisons in the United States rose 43% from 1990 to 2005. In the 90s a new prison opened almost every 15 days on average.²

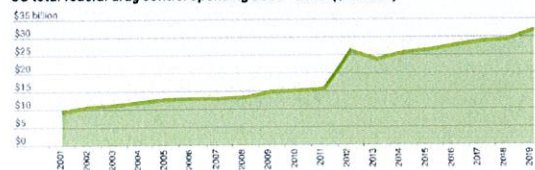
Black men make up just thirteen percent of the population; however, they make up thirty-seven percent of the prison population. The population of black men in the prison system is three times greater than percentage of those in the country.³

Implications

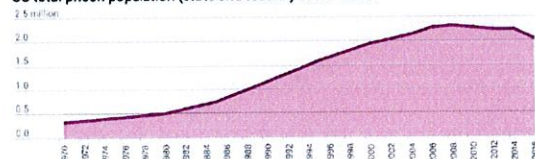
Drugs were not always prohibited in the United States. However, when laws were first created in the early twentieth century, the bureaucracies in charge of carrying these laws targeted the black community in America and painted them as villains for a crime that was being committed by all demographics. Laws and criminalization became a source of control and a way to fund the militarization of the police. This set a precedent for political leaders to come. It created the perfect storm for the opioid crisis to grow out of. The War on Drugs shows how the U.S. government has failed to deal with narcotics in the country and their cruelty when it comes to those facing addiction.

Did the war on drugs work?

US total federal drug control spending 2001 - 2019 (\$ billions)



US total prison population (state and federal) 1970 - 2016



Subscribe to our global politics newsletter Signal at gzeromedia.com
Sources: University of Pennsylvania, Office of National Drug Control Policy, World Prison Brief



Key Points of Action



President Richard Nixon

- 1970s Special Action Office of Drug Abuse Prevention Southern Strategy



President Ronald Reagan

- Nancy Reagan's "Just Say No Campaign"
- The Iran-Contra Scandal
- Anti-Drug Abuse Act of 1986



President George H.W. Bush

- Presidential Address on National Drug Policy
- National Drug Strategy



President Bill Clinton

- The Violent Crime Control and Law Enforcement Act of 1994



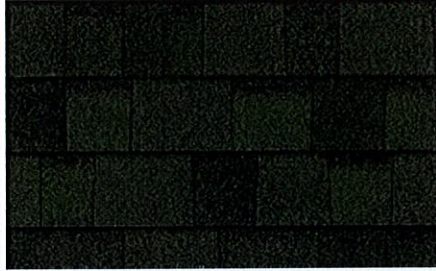
Sources

1. Widra, Emily and Tiana Herring. "States of Incarceration: The Global Context 2021." Prison Policy Initiative. September 2021. <https://www.prisonpolicy.org/global/2021.html>.
2. Eisen, Lauren-Brooke. "The 1994 Crime Bill and Beyond: How Federal Funding Shapes the Criminal Justice System." Brennan Center for Justice. September 9, 2019. <https://www.brennancenter.org/our-work/analysis-opinion/1994-crime-bill-and-beyond-how-federal-funding-shapes-criminal-justice>.
3. Hudson, David. "President Obama: 'Our Criminal Justice System Isn't as Smart as It Should Be'." Obama White House Archives. July 15, 2015. <https://obamawhitehouse.archives.gov/blog/2015/07/15/president-obama-our-criminal-justice-system-isnt-smart-it-should-be#:~:text=%22About%20one%20in%20every%2035,keep%20people%20incarcerated%20in%20America.>

TruDefinition® Duration® Shingles Standard Colors



Brownwood



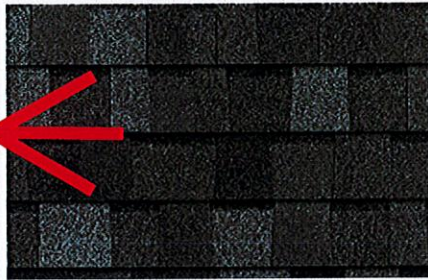
Chateau Green



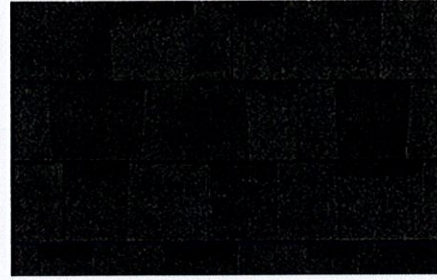
Desert Tan



Driftwood



Estate Gray



Onyx Black



Sierra Gray



Teak



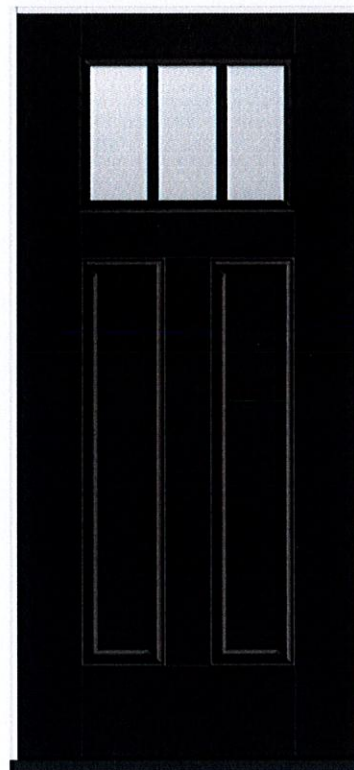
Terra Cotta



[Projects \(https://inspire.thermatru.com/quote/07ca69b0-e7a4-457f-a9b1-e47cfe287336/line-items\)](https://inspire.thermatru.com/quote/07ca69b0-e7a4-457f-a9b1-e47cfe287336/line-items)

Choose Your Options

TT Fiberglass Exterior Single Door



Impact Rating

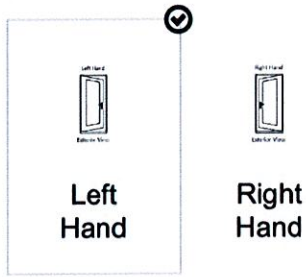
[Learn More \(https://outdoorsandsecurity.widen.net/view/pdf/lq1zjgcqzq/22_TT_Impact.pdf\)](https://outdoorsandsecurity.widen.net/view/pdf/lq1zjgcqzq/22_TT_Impact.pdf)

None <input checked="" type="checkbox"/>		
None	HVHZ	WBDR

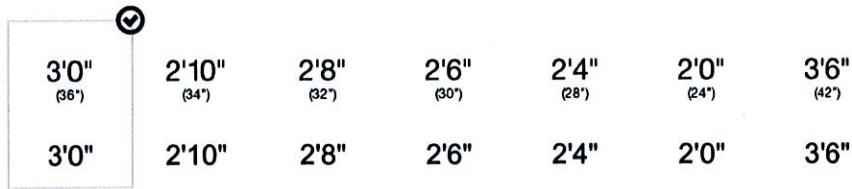
Fire Rated?

No Yes

Handing



Call Width



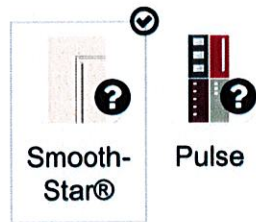
Call Height



Door Collection



Line



Glass Shape

Not all options are Energy Star Certified.

Full Lite 3/4 Lite 1/2 Lite Twin Lite 1/3 Lite **Craftsman Lite** Oval Center Lite Fan Lite

Camber Top Top Lite No Glass

Style Shape

Craftsman Lite 2 Panel Craftsman Lite 2 Panel Shaker Craftsman Lite 2 Panel Shaker Flush-Glazed

Glass Type

Not all options are Energy Star Certified.

Clear Glass **Clear Glass with Grilles** Privacy & Textured Glass Privacy & Textured Glass with Grilles Decorative Glass

Glass Design

Not all options are Energy Star Certified.

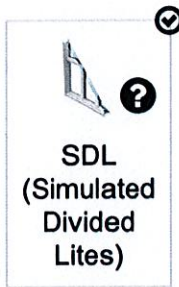
[Option]



Grille Pattern

Craftsman 3 Lite 3Wx1H ▼

Grille Style



Simulated Divided Lites are not recommended for use behind storm doors or to be painted dark colors, if exposed to direct sunlight. Please check with your local distributor on recommendations for your location.

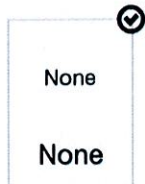
Low-E?

Factory-coated Low-E glass delivers exceptional energy efficiency.

Yes

Caming

Pair black nickel, brushed nickel or brass caming with any decorative glass design to complement home hardware and fixtures.



Frame Profile





Style Option

S606-SDLLE

Door Prefinish

[Learn More \(https://www.thermatru.com/explore-products/finishing/\)](https://www.thermatru.com/explore-products/finishing/)

Paint 1 Color

Door Paint Color

[Learn More \(https://outdoorsandsecurity.widen.net/view/pdf/5unjszzccc/22_TT_PGPaint.pdf\)](https://outdoorsandsecurity.widen.net/view/pdf/5unjszzccc/22_TT_PGPaint.pdf)

Alpine

Granite

Peregrine

Onyx

Obsidian

Indigo

Estuary

Arctic Ice

Cypress

More Choices

Jamb Prefinish

[Learn More \(https://www.thermatru.com/explore-products/finishing/\)](https://www.thermatru.com/explore-products/finishing/)

Paint 1 Color

Jamb Paint Color

[Learn More \(https://outdoorsandsecurity.widen.net/view/pdf/5unjszzccc/22_TT_PGPaint.pdf\)](https://outdoorsandsecurity.widen.net/view/pdf/5unjszzccc/22_TT_PGPaint.pdf)

Same As Door

Same as door

Alpine

Granite

Peregrine

Onyx

Obsidian

Indigo

Estuary

Arctic Ice

More Choices

Hardware

[Learn More \(https://outdoorsandsecurity.widen.net/view/pdf/cemxabczob7/22_TT_MPLS.pdf\)](https://outdoorsandsecurity.widen.net/view/pdf/cemxabczob7/22_TT_MPLS.pdf)


No Hardware Multipoint Hardware

Dentil Shelf

Complete the look with a dentil shelf for true Craftsman appeal or to complement other architectural elements around the house.

<input checked="" type="checkbox"/>	None
<input type="checkbox"/>	Smooth-Star® Craftsman 4-Block

Would you like to include a storm door?

 <input type="checkbox"/>	<input checked="" type="checkbox"/>
Yes, Therma-Tru Impressions™ Integrated Storm Door	No

TT FIBERGLASS EXTERIOR SINGLE DOOR SUMMARY

Impact Rating:	None
Fire Rated?:	No
Handing:	Left Hand
Call Width:	3'0"
Call Height:	6'8"

Sign Up for Email on the latest from Therma-Tru

First Name
Email Address

Please Select

SUBMIT

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